BX 32 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested.
All boxes must be used with kit components to meet UN markings on outside of cartons.

Packing Components

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>BX-32</td>
<td>Die cut outer box</td>
<td>1</td>
</tr>
</tbody>
</table>

Packaging Components completing this assembly supplied separately

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PA-MSST4</td>
<td>3M # 375 48mm clear tape</td>
</tr>
<tr>
<td>IN-PINT1</td>
<td>1x1 Pint Insert</td>
</tr>
<tr>
<td>MT-PCQUA</td>
<td>Quart Size Paint Can with Lid</td>
</tr>
<tr>
<td>MT-PCPNT</td>
<td>Pint Size Paint Can with Lid</td>
</tr>
<tr>
<td>MT-PCCLIPS</td>
<td>Paint Can Clips</td>
</tr>
<tr>
<td>RL-CJ8 and RL-CJ9</td>
<td>Quart Normlock® and Pint Normlock®</td>
</tr>
</tbody>
</table>

Important Information

- Each assembled package must not exceed a gross weight of 10.3kg/22.7lb
- Maximum Specific Gravity of Liquids: 1.6

Assembly

1. Set up outer box by folding in bottom flap. Make sure flap-ends point into box creating four individual cells and seal the center seam of box with two (2) strips of 3M #375,48mm clear tape. Extend tape beyond each edge by at least 2”. The tape strips run together overlapping side by side by .5”.
2. Only if you are shipping pints, assemble pint Inserts by folding at each "perforation" (there are 6 perforations and 2 creases total), and tuck both ends toward inside center of Insert. Secure with tape and place one Insert into appropriate Box Cell. (See Figures 3, 4, 5 and 6).
3. Do not completely fill cans with liquid. Allow sufficient ullage for liquid expansion.
4. Using a paint can closer, secure one lid completely and evenly on each can.
5. Secure six (6) metal clips or one (1) Ringlok completely and evenly on each can/lid assembly (See page 2 for Ringlok Instructions). Make sure each metal clip snaps completely in place with "double hook end" over outer rim of can. Make sure each sealing ring snaps completely into place.
6. Place one can assembly in each appropriate box cell in an upright position (Figure 7).
7. Fold top flaps over ensuring that flap-ends fold down separating all cans (Figures 8, 9 and 10).
8. Seal top center seam of box as described above in step 1 (Figure 10).
9. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN marking and two (2) orientation arrows must be shown on each package.

Figures:
- Figure 1
- Figure 2
- Figure 3
- Figure 4
- Figure 5
- Figure 6
- Figure 7
- Figure 8
- Figure 9
- Figure 10
DATE: April 12, 2018

TO: Valued ICC Customers

RE: Changes to BX‐32

Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to **BX‐32 (Including PK‐N4QT, PK‐N4QTC, and PK‐N4PTC.)**

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

2. The amount of clips that attach to each can is changing from 4 to 6.

If you have any questions or concerns, please contact our customer relations center in the US at 888‐442‐9628 or in Canada at 888‐977‐4834.

Thank you,

Michael S. Zendano
Packaging Specialist

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**Ringlok® Instructions**

**ASSEMBLY**

1. Place the Ringlok® on the paint can.

2. Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

3. Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4. The ring is properly applied when the ring hooks below the can’s rim completely around the perimeter.

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**REMOVAL**

1. Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can’s rim.