PK-81 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>BX-81</td>
<td>Outer Box</td>
<td>1</td>
</tr>
<tr>
<td>IN-81</td>
<td>Corrugated Insert</td>
<td>1</td>
</tr>
</tbody>
</table>

Packaging components completing this assembly supplied separately

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PA-MSST4</td>
<td>3M # 375 48mm clear tape</td>
</tr>
</tbody>
</table>

Important Information

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<table>
<thead>
<tr>
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<tbody>
<tr>
<td>Each assembled package must not exceed a gross weight of</td>
<td>7.1 kg/15.6 lb</td>
</tr>
<tr>
<td>Maximum Specific Gravity of Liquids</td>
<td>1.7</td>
</tr>
</tbody>
</table>

Assembly

1. Fold in bottom flaps. Seal center seam with one (1) strip of 3M #375,48mm clear tape. Extend beyond each edge by at least 2”. (Figure 2)
2. Do not completely fill can with liquid. Allow sufficient ullage for liquid expansion.
3. Using a paint can closer, secure lid completely and evenly until it is seated flush with the top of the can. Secure Ringlok completely and evenly on each can/lid assembly. Make sure ring snaps completely in place (see instructions on page 2). Place the closed can/Ringlok assembly in an upright position inside of box.
4. Set up insert by folding flaps over and secure with one (1) strip of 3M #375,48mm clear tape. Extend beyond each edge by at least 2”. Place insert (open end down) over the can/Ringlok assembly inside the box. Ensure that the inside of the insert rests completely on the top of the can.
5. Fold top box flaps and seal center seam as described above in step one. (See Figure 2).
6. Mark and label each package in accordance with the appropriate regulations. At least (2) two sets of orientation arrows and one (1) set of UN markings must be shown on each package.

Figure 1.

Figure 2.
Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to BX-81 (NGAL, NGALC).

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

If you have any questions or concerns, please contact our customer relations center in the US at 888-442-9628 or in Canada at 888-977-4834.

Thank you,

Michael S. Zendano
Packaging Specialist

Please See below for Ringlok Instructions

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**Ringlok® Instructions**

**(RL-CJ7 & RL-CJ8)**

**ASSEMBLY**

1. Place the Ringlok on the paint can.
2. Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)
3. Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.
4. The ring is properly applied when the ring hooks below the can’s rim completely around the perimeter.

**REMOVAL**

1. Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can’s rim.

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