PK-GL-GNV4/GNV8 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>BX-100CA</td>
<td>Die-cut outer box</td>
<td>1</td>
</tr>
<tr>
<td>IN-100CA</td>
<td>Die-cut corrugated insert</td>
<td>1</td>
</tr>
<tr>
<td>GL-G4</td>
<td>4oz. narrow mouth glass bottle</td>
<td>1</td>
</tr>
<tr>
<td>CP-22400</td>
<td>Phenolic cap with Poly-cone liner</td>
<td>1</td>
</tr>
</tbody>
</table>

Other suitable inner containers and closures

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>GL-G8</td>
<td>8oz. narrow mouth, glass bottle</td>
<td>1</td>
</tr>
</tbody>
</table>

Packaging Components completing this assembly supplied separately

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PA-MSST1</td>
<td>3M # 305 48mm clear tape</td>
</tr>
</tbody>
</table>

Important Information

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Each assembled package</td>
<td>must not exceed a gross weight of 2.2kg/4.8lb</td>
</tr>
<tr>
<td>Maximum Specific Gravity</td>
<td>of Liquids</td>
</tr>
<tr>
<td></td>
<td>1.2</td>
</tr>
<tr>
<td>Cap closure past contact</td>
<td>30in. lbs</td>
</tr>
<tr>
<td></td>
<td>4oz. 1/2 turn</td>
</tr>
<tr>
<td></td>
<td>8oz. 7/8 turn</td>
</tr>
</tbody>
</table>

Assembly

1. Set up outer box by folding in bottom flaps. The two long flap-ends, point into center of box by folding at each score. Fold other two flaps and seal center seam with one (1) strip of 3M 48mm #305 clear tape. Extend tape beyond each edge by at least 2”.
2. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
4. Place inner container in an upright position in center of insert, between the “pop-in tabs”, and push in all appropriate top “push-in” tabs. Make sure that two top “push-in” tabs completely cover inner container closure.
5. Place insert/bottle assembly in box (in the form of a diamond), and over bottom-flap-ends of box. Make sure bottom-flap-ends point up into the center of insert.
6. Close box by folding the two long-flaps, ensuring that, flap-ends point down in center of insert. Fold the other two flaps and seal center seam with packing tape as described above in step 1.
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.