PK- MTRC144 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
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</thead>
<tbody>
<tr>
<td>BX-12C</td>
<td>Die-Cut Outer Box</td>
<td>1</td>
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<tr>
<td>MT-RC16</td>
<td>16oz, Metal Cone Can w/cap</td>
<td>4</td>
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</tbody>
</table>

Packaging components completing this assembly supplied separately

PA-MSST1 3M # 305 48mm clear tape

Important Information

Each assembled package must not exceed a gross weight of 3.7kg/8.16lb

Maximum Specific Gravity of Liquids 1.6

Cap closure torque 15 In-Lb.

Assembly

1. Fold in bottom interlocking-flaps and seal center seam with one (1) strip of 3M #305,48mm,clear tape. Extend tape beyond each edge by at least 2”. When properly assembled, box flaps form 4 individual cells. (See Figures 2, 3 and 4).
2. Do not completely fill inner containers with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
3. Place one inner container in an upright position in each box-cell. (See Figure 4).
4. Fold top box flaps and seal center seam as described above in step 1. Make sure box flap-ends separate all containers. (See Figures 5, 6 and 7).
5. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.